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Stop *NS2*

Stop *NS2*

Customer:

DAS

JAN 25 2017

13

N 2 F

Run Start *NR1*

Stop *NR2*

100	PURCHASING	0.00	14	JAN 25 2017	DAS 13 9-89
100					
Purchasing	Memo	0.00			
Purchasing	Issue P/O: 35078 Make as per Dwg D3671 Red letters (0.100" height) on white adhesive back Possible Manufacture: From 3M 7 mil masking film # 8522CP or Avery IPM # 2031 Possible Supplier: Studio Lettrage Material release note is required				
110	Receive & Inspect for Damage & Mat'l Certs	0.00	14		DAS 6 9-89
110					FEB 01 2017
Packaging	Memo	0.05			
Packaging	Ensure Material Release Note is attached				
120	QC6- Inspect dimensions to drawing	0.00	14		DAS 38 9-89
120					FEB 01 2017
QC	Memo	0.00			
Quality Control					

Work Order ID 156055***156055***

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Item ID: D3671-1 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Placard
Start Date: 1/25/2017 Start Qty: 14.00 ***14*** Cust Item ID:
Required Date: 1/31/2017 Req'd Qty: 14.00 ***14*** Customer:
Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start ***NR1***
QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: _____	0.00							
130									
Packaging	Memo	0.02							
Packaging	***ONE YEAR EXPIRED DATE FROM RECEIVING: _____*** LOCATION: GA FEB 01 2017								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.23							
Quality Control									

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6 FEB 01 2017
S-89

17/02/02

M

FEB 02 2017

Picklist Print

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Work Order ID: 156055

156055

Parent Item: D3671-1

D3671-1

Parent Item Name: Placard

Start Date: 1/25/2017

Required Date: 1/31/2017

Start Qty: 14.00

Required Qty: 14.00

Comments: IPP: A07.11.12 ecn 1019 New issue EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3671-1P *D3671-1P* Placard		Purchased	No				Each	0.0000	**	14			

FEB 01 2017

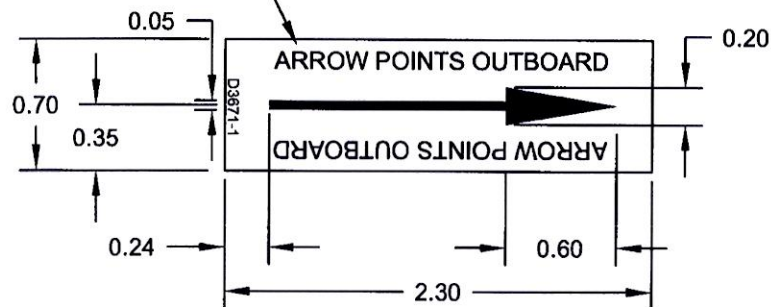
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9-89

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JAN 25 2017

W/O: 156055

FONT: ARIAL
COLOUR: RED
HEIGHT: 0.10
WIDTH: 1.8
(2 PLACES)



D3671-1 PLACARD

NOTES:

- 1) MATERIAL: RED ARROW ON WHITE ADHESIVE BACK VINYL
MANUFACTURED FROM 3M 7 MIL MASKING FILM #8522CP
OR AVERY IPM #2031. SIZE IS 2.30" LONG x 0.70" WIDE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A

RELEASED
07.11.08

A	NEW ISSUE	DC	07.08.27
REV.	DESCRIPTION	BY	DATE
DESIGN	DC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DC		
CHECKED	UC	DRAWING NO.	REV. A
MFG. APPR.	UC	D3671	SHEET 1 OF 1
APPROVED	MP	TITLE	SCALE
DE APPR.	MP	PLACARD	1:1
DATE	07.08.27	COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO35078**

Purchase Order Date 1/25/2017

PO Print Date 1/25/2017

Page Number 1 of 2

Order From :

VC-STU001

STUDIO DE LETTRAGE 2001
210 MAIN WEST
HAWKESBURY, ON K6A 2H6
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

JAN 25 2017

Contact Name

Vendor Phone 613 632 5449

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	D3569-3P AS PER DWG D3569 REV. A B156021	Label	2/2/2017 Yes 2/2/2017		12.00 Each	\$6.67	\$80.00
Line Total:							\$80.00
2	D4086-215P AS PER DWG D4086 REV. B B155935	Placard, Max Load	2/2/2017 Yes 2/2/2017		6.00 Each	\$13.33	\$80.00
Line Total:							\$80.00
4	D3671-1P AS PER DWG D3671 REV. A B156055	Placard	2/2/2017 Yes 2/2/2017		14.00 Each	\$5.71	\$80.00

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3-89

745
6
4-89

FEB 01 2017

Note:

INVOICE

Invoice No.: 43785
Date: 01/31/2017
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd
Dart Aerospace Ltd
1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd
Dart Aerospace Ltd
1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Quantity	Description	Unit Price	Amount
12	D3569-3P.	6.67	80.04
6	D4086.215P.	13.33	79.98
14	D3671-1P.	5.71	79.94
	PO# 35078		
	Attn: Chantal		
	Subtotal:		239.96
	H - HST		
	HST		31.20
Thank you for your business / Merci de faire affaire avec nous			
Shipped By:	Tracking Number:	HST: 825007651RT0001	Total Amount 271.16
Comment:	WO 19587		Amount Paid 0.00
Sold By:			Amount Owed 271.16

******CERTIFICATE of CONFORMITY******

Customer:

Studio SL2

Purchase Order N°:

PO# 35078

Packing Slip N°:

WS# 19587

Part N°:

Serial N°:

Description:

D3569-3P, D4086-215P,
D3671-1P.

Quantity:

12, 6, 14.

Certification:

We hereby certify that:

1. The above listed items were manufactured, repaired and/or inspected in accordance with applicable drawings and/or specifications;
2. All work was accomplished in accordance with the Dart Aerospace Purchase Order;
3. Results of all inspections, chemical or physical tests, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time.

Authority:

Avery

APPROVAL: Valerie Young

Signature: Val 

Title: office administrator

DATE:

Jan 31.17.

PRODUCT DATA SHEET



Avery® IPM™ 2031

issued: 01/04/2005

Introduction

Avery® IPM™ 2031 is a high quality pressure-sensitive vinyl film, designed for use on wide format inkjet printers. Avery® IPM™ 2031 has excellent printing properties, allowing crisp print quality with bright and vibrant colours. Avery® IPM™ 2031 offers rapid ink drying and a water-resistant material. It combines good adhesion during its life and easy removal afterwards.

Description

Facefilm: 80-micron premium white calendered, topcoated vinyl.
Adhesive: removable, acrylic based
Backing paper: one side coated kraft paper, 140 g/m²

Features

- Excellent printability
- Vibrant and bright colours
- Crisp print quality
- Spray water resistant with specific pigmented inks
- Good adhesion, excellent removability
- Warranty on outdoor durability

Recommendations for use

A wide variety of full-colour graphics for indoor - and **short/medium term outdoor** applications such as posters, murals, displays, exhibition stands, vehicle graphics etc. Avery® IPM™ 2031 is suitable for application to a wide variety of substrates and will remove cleanly for up to 1 year after application.

IPM media should be handled with care as any surface contamination may affect the print quality. Media should be processed in an environment of 15-25°C and 30-70% relative humidity. After drying, the finished prints should be wrapped in polyethylene film and despatched flat or rolled with the printed side facing outwards. To protect prints against water, UV/light and abrasion, overlamination with a clear film is recommended. For specific details of Avery® DOL combinations, refer to "Technical Bulletin 5.3. Recommended combinations of Avery® Overlaminates and Avery® Digital Print Media"

Always test your combination of Avery® IPM™ medium, inkjet printer and inks prior to commercial use.

Compatibility

Avery® IPM™ 2031 is compatible with a broad selection of inkjet printers, when printing with pigmented, water based inks. For specific details refer to "Technical Bulletin 5.6 Avery Dennison Inkjet Print Media - Printer compatibility".

Durability:

Avery® IPM™ 2031 is warranted for outdoor use in conjunction with pigmented outdoor inks from HP, Encad and Colorspan. The warranted period varies from type of application and type of overlaminate from 18 months up to 5 years. For full details, see our Avery® IPM™ Outdoor warranty.



www.averygraphics.com

Graphics Division
Rijndijk 86, P.O. Box 118
2394 ZG Hazerswoude - The Netherlands
Tel +31 71 3421500 - Fax +31 71 3421538

PRODUCT CHARACTERISTICS

Avery® IPM™ 2031

Physical properties

Features	Test method ¹	Results
Caliper, facefilm	ISO 534	80 µm
Gloss	ISO 2813, 20°	1%
Dimensional stability	DIN 30646	0.3 mm. max
Adhesion, initial	FINAT FTM-1, stainless steel	180 N/m
Adhesion, ultimate	FINAT FTM-1, stainless steel	260 N/m
Flammability		Self extinguishing
Accelerating ageing	DIN 53587, 500h exposure	No negative impact on film
Shelf life	Stored at 22° C/50-55 % RH	Performance
Removability		2 years
Not when applied to: Nitro-cellulose paints, ABS, Polystyrene, certain types of PVC		up to 1 year
Durability ²	Overlaminated with DOL 4300	5 years
	Overlaminated with DOL 1000, DOL 1100	
	with overlaps	3 years
	Overlaminated without overlaps	
	for static applications only	2 years
	Without overlaminate and used for static,	
	Non-abrasive application ONLY	18 months

Only when printed with ENCAD GO, HP and Colorspan pigmented inks and when properly applied in accordance with our application instructions. Only applicable for vertical exposure.

Temperature range

Features	Results
Application temperature	Minimum: +10°C
Service temperature	-20°C to +80°C

Important

Information on physical and chemical characteristics is based upon tests we believe to be reliable. The values listed herein are typical values and are not for use in specifications. They are intended only as a source of information and are given without guarantee and do not constitute a warranty. Purchasers should independently determine, prior to use, the suitability of this material to their specific use. All technical data are subject to change. In case of any ambiguities or differences between the English and foreign versions of these Conditions, the English version shall be controlling.

Warranty

Avery® branded materials are manufactured under careful quality control and are warranted to be free from defect in material and workmanship. Any material shown to our satisfaction to be defective at the time of sale will be replaced without charge. Our aggregate liability to the purchaser shall in no circumstances exceed the cost of the defective materials supplied. No salesman, representative or agent is authorised to give any guarantee, warranty, or make any representation contrary to the foregoing. All Avery® branded materials are sold subject to the above conditions, being part of our standard conditions of sale, a copy of which is available on request.

1) Test methods

More information about our test methods can be found on our website.

2) Durability

The durability is based on middle European exposure conditions. Actual performance life will depend on substrate preparation, exposure conditions and maintenance of the marking. For instance, in the case of signs facing south; in areas of long high temperature exposure such as southern European countries; in industrially polluted areas or high altitudes, exterior performance will be decreased.



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Rijndijk 86, P.O. Box 118
2394 ZG Hazerswoude – The Netherlands
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